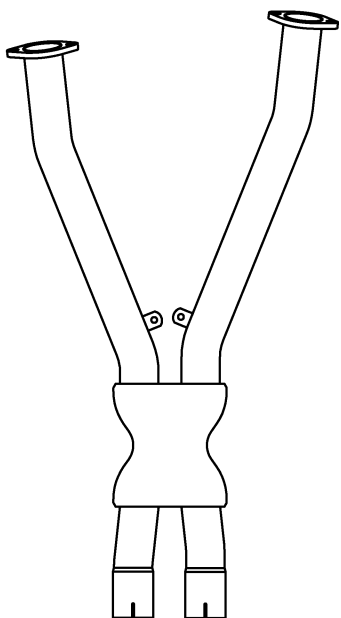
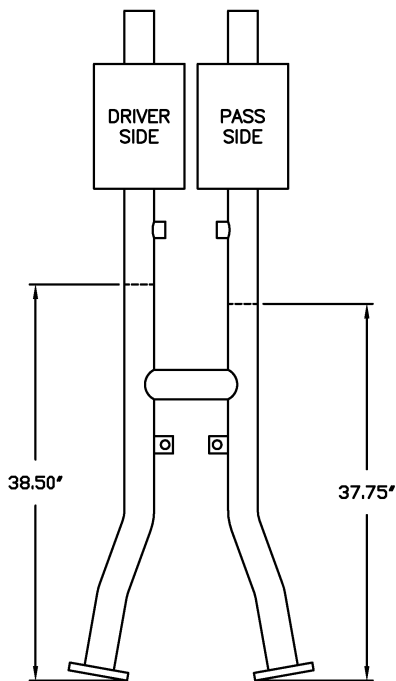


1997–2004 CHEVROLET CORVETTE (C5) – V8 5.7L



**Warning:** When working on under or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure safe work area. Serious injury or death could occur if safety measures are not followed.

**Step 1:** (Carefully read all instructions before installation) To remove the OEM H-pipe, you will need to cut the extensions in two places behind the catalytic converters. Measuring from the inner side of the flange, the Driver's side extension will need to be cut at 38.50" from the flange. The Passenger's side extension will need to be cut at 37.75" from the flange (See diagram). Unbolt the H-pipe from the mounting brackets, and 2-bolt flanges at the ends. Do not discard the OEM fasteners, as they will be re-used to install the new X-pipe. Deburr the pipe extensions you cut that are still on the vehicle to aid in installation of the new X-pipe.

**Step 2:** Install the new X-pipe by fitting the inlets over the deburred extensions, and by fastening them with the supplied 2.50" clamps. Leave all fasteners loose for final adjustment of the complete system. Fasten the rear end portion of the X-pipe to the muffler pipes at the 2-bolt flanges re-using the OEM fasteners. With all fasteners still loose, you can re-install the OEM hanger fasteners.

**Step 3:** With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame & bodywork. (MAGNAFLOW recommends at least 1/2" of clearance between the exhaust system and any body panels to prevent heat-related body damage or fire.)

**Step 4:** Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. Inspect all fasteners after 25-50 miles of operation and retighten if necessary.

\*MAGNAFLOW Performance Exhaust recommends professional installation on all their products

Technical support: 1-800-959-9226 ext. 4500

MAGNAFLOW Performance Exhaust – 22961 Arroyo Vista – Rancho Santa Margarita, CA 92688

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