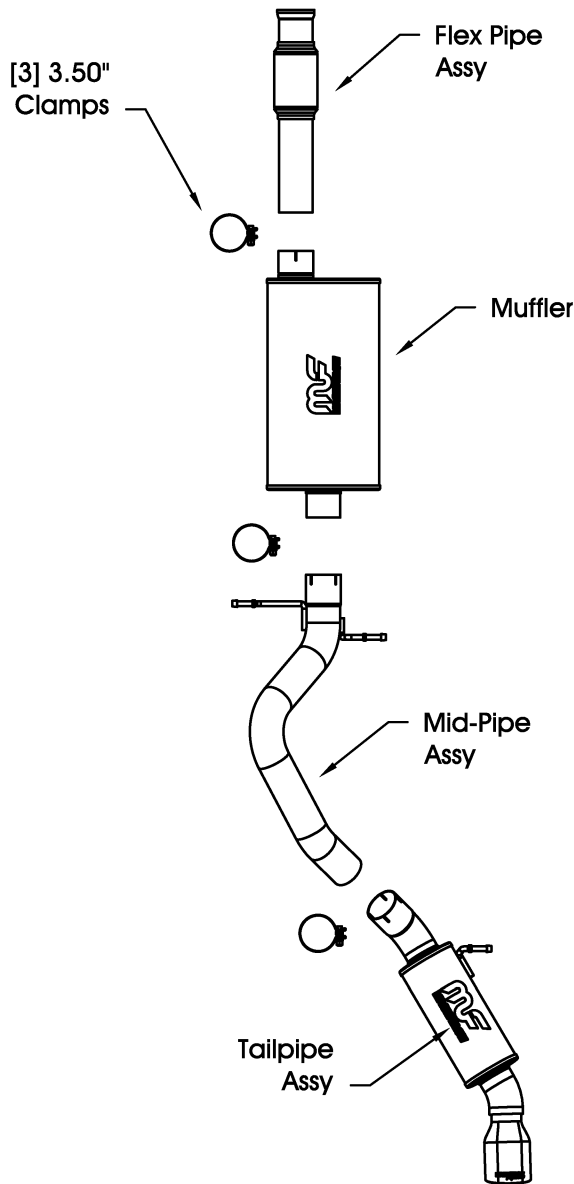


### 2010-2011 Cadillac Escalade 6.2L

**Warning:** When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.



**Step 1:** (Carefully read all instructions before installation) Begin by cutting the OEM exhaust just in front of the rear axle. Disengage the hangers from the rubber insulators, and remove the tailpipe assembly from the vehicle. Do not discard or damage the rubber insulators, as they may be reused to mount the new system. Loosen the OEM ball clamp at the rear of the catalytic converter and remove the remainder of the system.

**Step 2:** Begin installing the new system by attaching the Flex-Pipe Assembly to the catalytic converter using the OEM ball clamp, and fit the welded hanger into the rubber insulator. Leave all clamps and fasteners loose for final adjustment of the complete system. Next, connect the Muffler to the Flex-Pipe Assembly outlet using a supplied 3.50" clamp. Continue by installing the Mid-Pipe Assembly, then the Tailpipe Assembly in a similar fashion.

**Step 3:** With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame & bodywork. (MAGNAFLOW recommends at least 1/2" of clearance between the exhaust system and any body panels to prevent heat-related body damage or fire.)

**Step 4:** Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. The supplied band clamps must be VERY tight to properly align the pipes and prevent leaks (approximately 40ft. lbs.). Inspect all fasteners after 25-50 miles of operation and retighten if necessary.

\*MAGNAFLOW Performance Exhaust recommends professional installation on all their products

Technical support: 1-800-959-9226 ext. 4500

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