

Installation Instructions For 15860

'03- CHRYSLET PT CRUISER GT 2.4L TURBO

insulators.



Warning: When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

Step 1: (Carefully read all instructions before installation) Disconnect the vehicle's battery before removal of OEM exhaust system. This will allow the computer to reset itself with the new exhaust system and prevent electrical accidents. Begin removing the OEM exhaust system by cutting the muffler extension in front of the axle. Remove the muffler assembly from the OEM rubber insulators. Do not damage the OEM rubber insulators, as they will be re-used to mount the new system. Unbolt the rest of the system from the catalytic converter, and remove from the rubber

Step 2: Mount the new exhaust system using a front to rear pattern, starting by connecting the notched front pipe to the catalytic converter using a supplied 2.25" U-bolt clamp. Be sure to align the notch correctly so the pipe slides over the OEM pipe sufficiently. Leave all fasteners loose for final adjustment of the new system. Next install the midpipe by engaging the hanger into the OEM rubber insulator, and by fastening it to the front pipe using a supplied 2.5" band clamp. Finally, install the new muffler assembly in a similar fashion.

Step 3: With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame & bodywork. (MAGNAFLOW recommends at least 1/2" of clearance between the exhaust system and any body panels to prevent heat-related body damage or fire.)

Step 4: Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. The supplied band clamps must be very tight to properly align the pipes and prevent leaks (approximetely 40 ft-lbs.) Inspect all fasteners after 25-50 miles of operation and retighten if necessary.

*MAGNAFLOW Performance Exhaust recommends professional installation on all their products

Technical support: 1-800-959-9226 ext. 4500