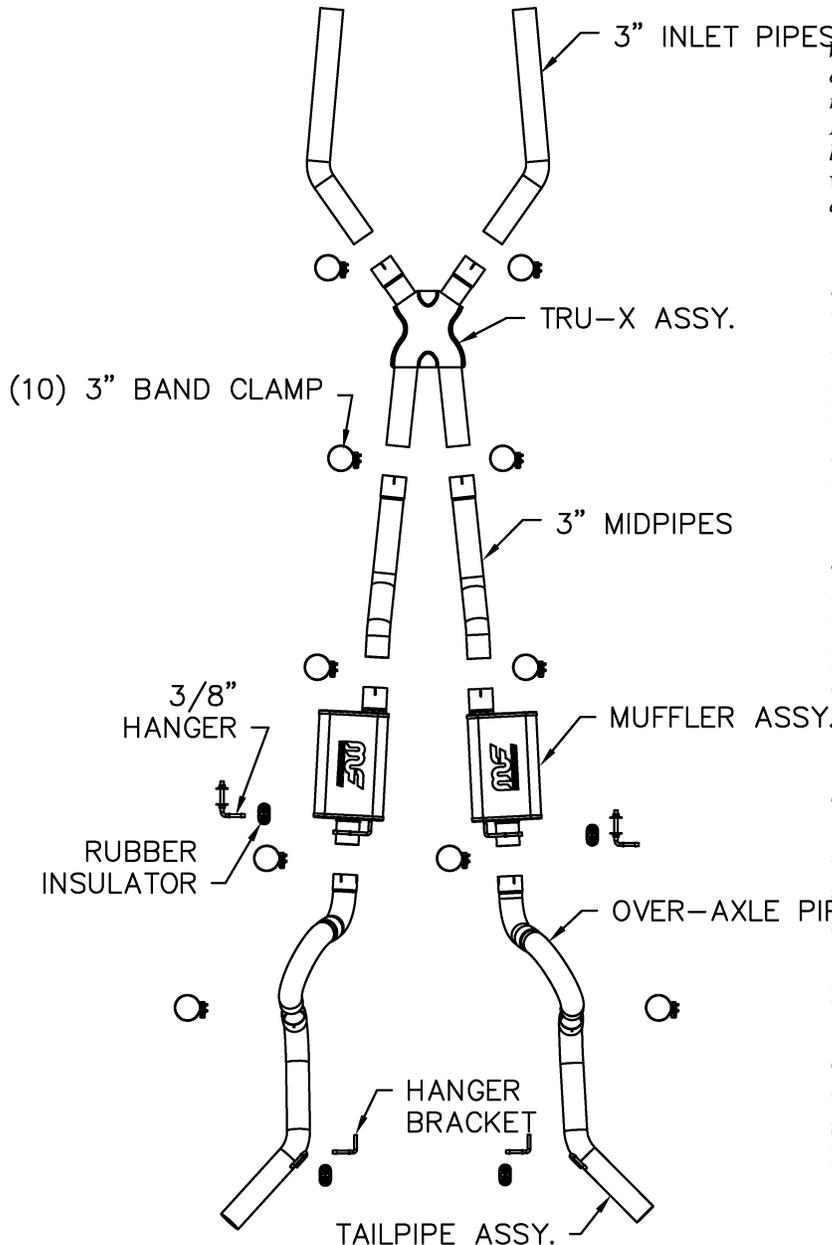


### 1968–1972 GM A-BODY 3" (CHEVY CHEVELLE, PONTIAC GTO, BUICK SKYLARK)

**Note:** This system is designed to work with OEM-style exhaust manifolds, or tubular headers. Due to the various applications possible, some modification and welding is required for a proper fit and finish.



**Warning:** When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

**Step 1:** (Carefully read all instructions before installation) Disconnect the battery before removal of the existing exhaust system. Remove the existing exhaust system from the exhaust manifolds / headers. Some systems may need to be cut for removal. Take notice of axle position and brake line position.

**Step 2:** Remove OEM muffler body hangers, using a 1/2" drill bit. Enlarge the holes as shown in diagram B. Using the supplied nuts, place the hanger in the hole and snug the nuts in place as shown in diagram C. Install the supplied rubber insulators and hang the mufflers in place.

**Step 3:** While the mufflers are hanging, install the mid pipes and tru-x pipe assembly with the supplied clamps. Be sure to orient the pipes to allow for drive shaft travel and to sit below e-brake cables. Using the supplied band clamps, snug the mufflers to the midpipes and position the tru-x pipe to the front inlet pipe extensions.

**Step 4:** Inlet pipe extensions can be cut on both ends to accommodate different header and manifold spreads, as shown in diagram D. From these pipes, header connectors flanges can be welded or custom manifold down pipes can be attached.

\*MAGNAFLOW Performance Exhaust recommends professional installation on all their products

Technical support: 1-800-959-9226 ext. 4500

MAGNAFLOW Performance Exhaust — 22961 Arroyo Vista — Rancho Santa Margarita, CA 92688

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# MAGNAFLOW

Mufflers, Converters,  
Systems and Tips

## Performance EXHAUST

## INSTALLATION INSTRUCTIONS FOR 15898

1968-1972 GM A-BODY 3" (CHEVY CHEVELLE, PONTIAC GTO,  
BUICK SKYLARK)

DIAGRAM "B"

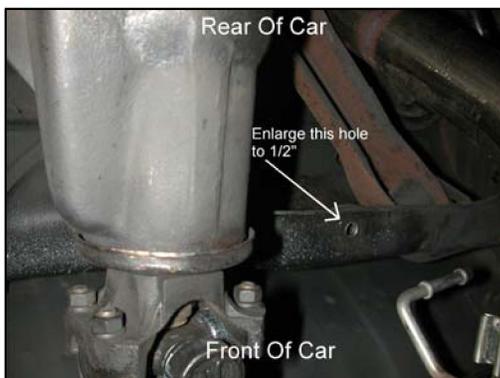
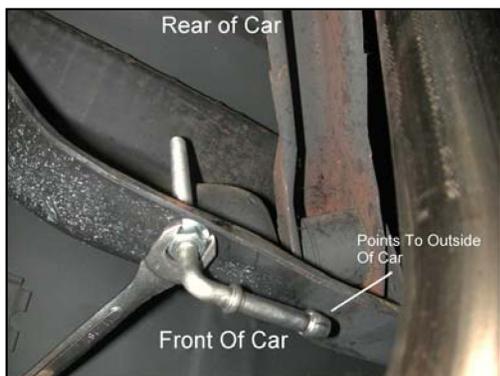


DIAGRAM "C"



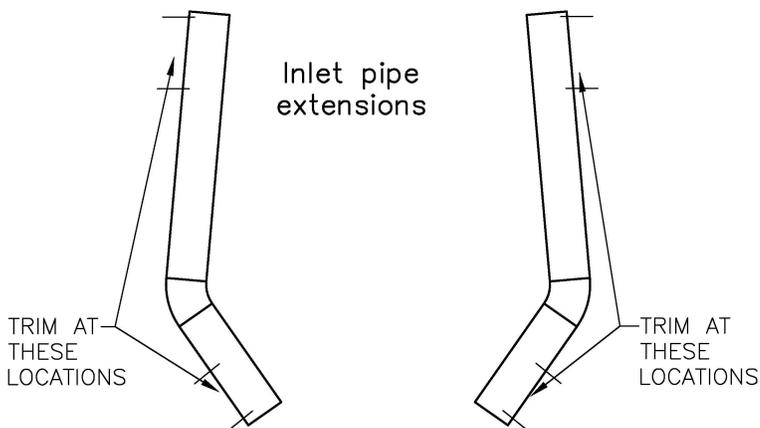
**Note:** This system is designed to work with OEM-style exhaust manifolds, or tubular headers. Due to the various applications possible, some modification and welding is required for a proper fit and finish.

**Warning:** When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

**Step 5:** Install the over-axle pipes and tailpipes using the supplied band clamps. With the tailpipes clamped in position, you can mount the supplied rubber hangers and brackets to determine where to drill the frame to mount the brackets.

**Step 6:** With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame & bodywork. (MAGNAFLOW recommends at least 1/2" of clearance between the exhaust system and any body panels to prevent heat-related body damage or fire.)

**Step 7:** Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. Inspect all fasteners after 25-50 miles of operation and retighten if necessary.



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