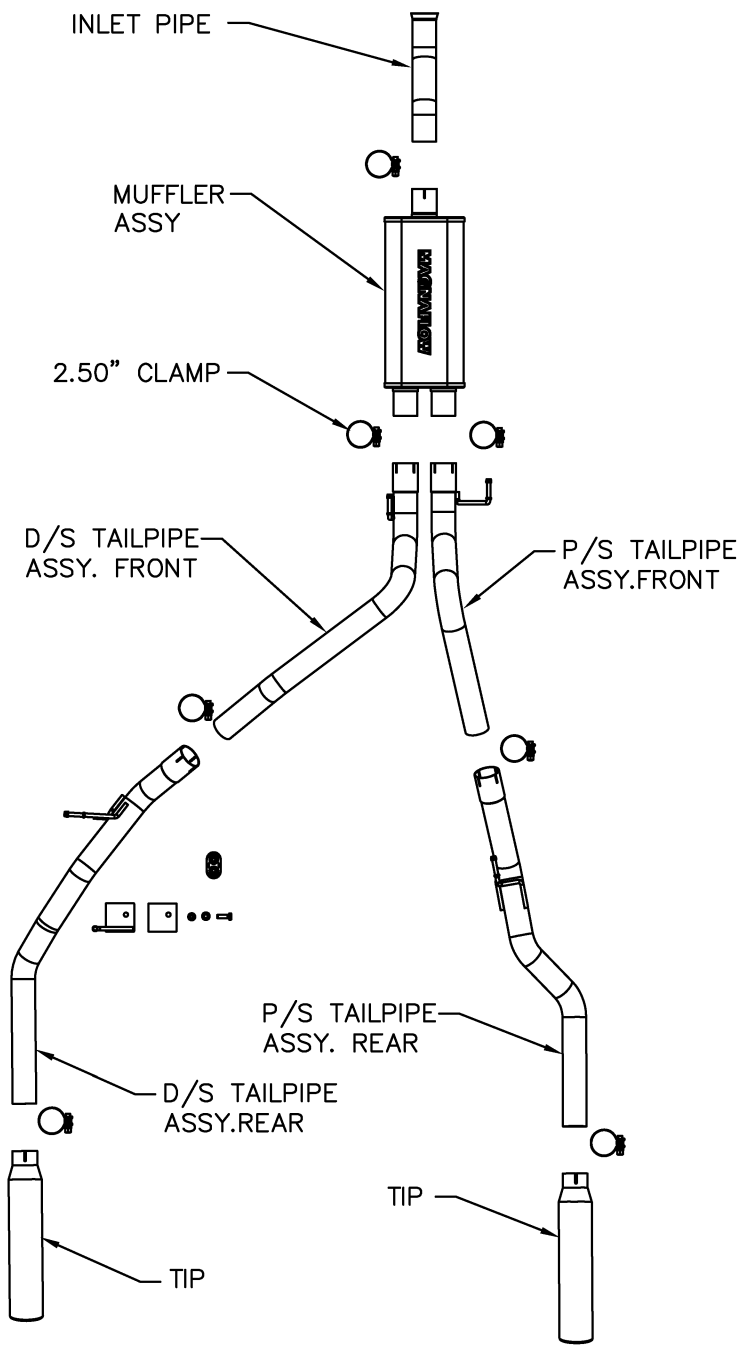


INSTALLATION INSTRUCTIONS FOR 16864

2000-2006 Toyota Tundra 3.4L/4.7L



Warning: When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

Step 1: Begin the removal process by first unbolting the stock exhaust system from the catalytic converter outlet pipe. Loosen clamps, detach muffler and pipe assembly hangers from the rubber insulators. Retain all mounting hardware and insulators as they will be re-used on your new MAGNAFLOW system.

Step 2: Prior to installation, lay out your new system to ensure part orientation. Begin by installing the supplied hanger assembly plates. Attach through the lightening hole in the frame using the supplied hardware (See FIG. 1). Next, bolt the Inlet Pipe Assembly to the catalytic converter outlet pipe. Install the remainder of the system working front to rear. Ensure that the hanger assembly locates with the rear D/S pipe assembly upon installation.

Step 3: With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame & bodywork. (MAGNAFLOW recommends at least 1/2" of clearance between the exhaust system and any body panels to prevent heat-related body damage or fire.)

Step 4: Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. The supplied band clamps must be VERY tight to properly align the pipes and prevent leaks (Approximately 40ft-lbs). U-bolt clamps should be tightened to approximately 30-35ft-lbs. Inspect all fasteners after 25-50 miles of operation and retighten if necessary.

**MAGNAFLOW Performance Exhaust recommends professional installation on all their products*

Technical support: 1-800-959-9226 ext. 4500

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FIG. 1

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