

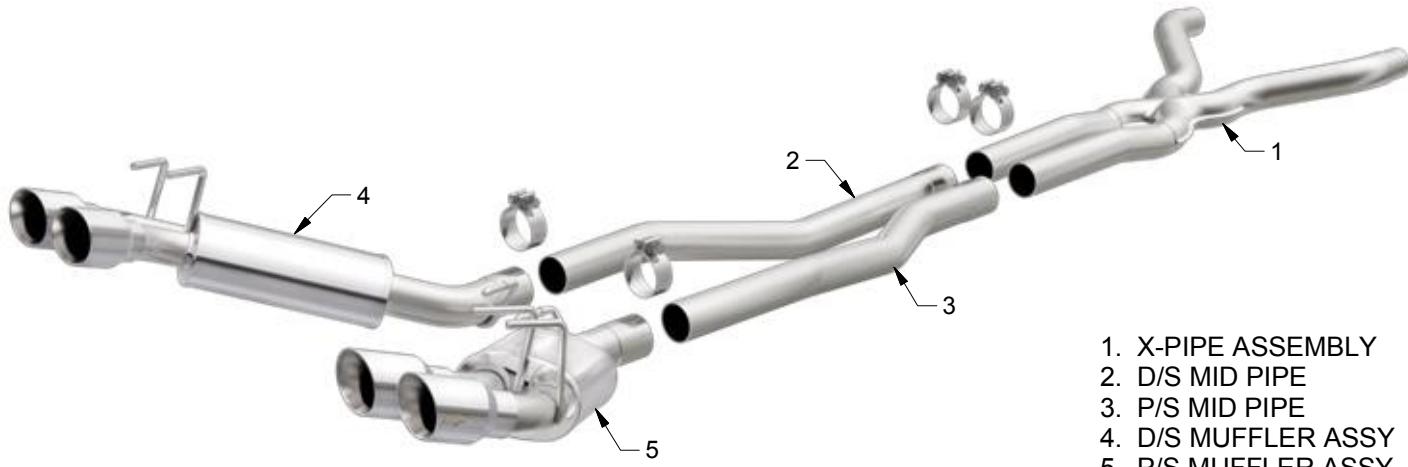


# INSTALLATION INSTRUCTIONS

2014-2015 CHEVROLET CAMARO 7.0L | PART NO. 19012



## BILL OF MATERIALS:



SHOP SUPPLIES:	HARDWARE KIT:
WEAR SAFETY GLASSES READ INSTRUCTIONS THOROUGHLY BEFORE INSTALLING PRODUCT	1. [4] 3.00" Clamps

To ease removal of existing exhaust components (especially on older vehicles) spray penetrating lubricant on all fasteners and hangers/insulators that will be loosened or removed and let soak before disassembly.

MINIMUM REQUIRED TOOLS:
15mm, 13mm, Hanger Tool (Or Pry Bar)

## MAGNAFLOW RECOMMENDS PROFESSIONAL INSTALLATION ON ALL THEIR PRODUCTS



**WARNING:** When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

**ATTENTION:** Always install any supplied band or U-bolt clamps to the proper torque specifications of 40-45 ft-lbs for band clamps and 30-35 ft-lbs for U-bolt clamps. Over tightening will result in the clamp breaking and will NOT be warranted by MagnaFlow.

**MAGNAFLOW:** 22961 Arroyo Vista - Rancho Santa Margarita, CA 92688 | 1(800) 990-0905

**Technical Support:** 1(800) 959-9226 | Email: [moreinfo@magnaflow.com](mailto:moreinfo@magnaflow.com)

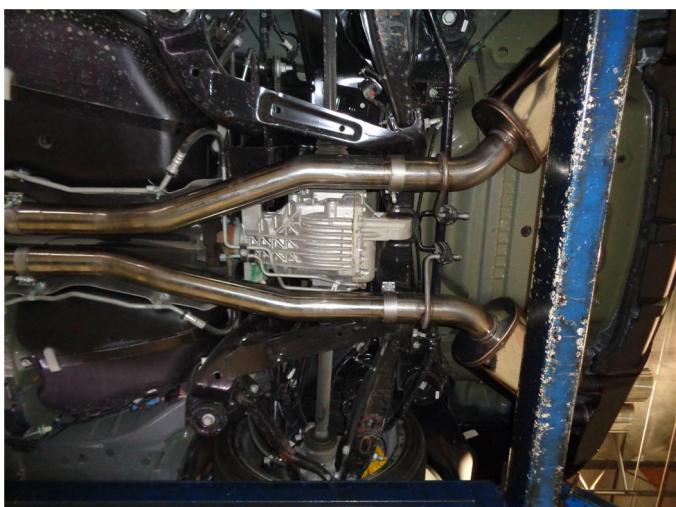
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**Step 1.** To remove the OEM exhaust system you will first need to loosen the clamps attaching the exhaust system to the catalytic converter outlet pipes. Working front to rear disengage all welded hangers from the rubber insulators. The OEM exhaust system can now be removed. Retain all mounting hardware as it will be needed to install your new MAGNAFLOW system.



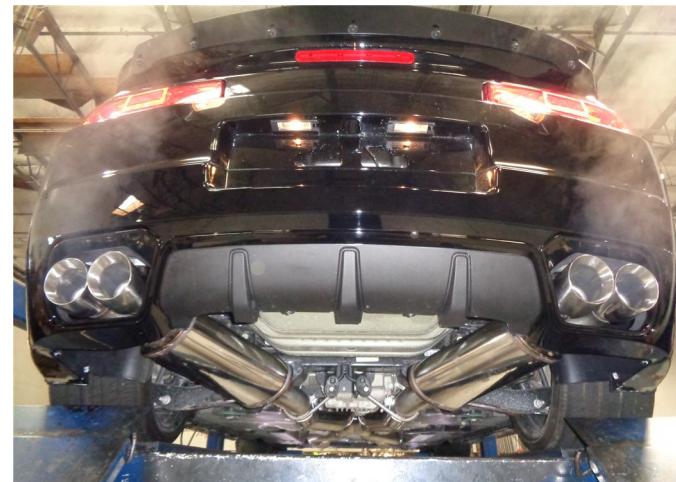
**Step 2.** Begin installing the new system by loosely attaching both inlet pipes of the X-Pipe Assembly to the catalytic converter outlets using the OEM clamps.



**Step 3.** Next, loosely install both driver and passengers side Mid Pipes to the X-Pipe Assembly using the supplied clamps.



**Step 4.** Loosely install both muffler assemblies using the supplied clamps. Locate all welded hangers to the OEM rubber insulators.



**Step 5.** Once a final position has been chosen for the new exhaust system, evenly tighten all clamps from front to rear using the torque specifications on page one of the instructions. Inspect all fasteners after 25-50 miles of operation and re-tighten if necessary.