

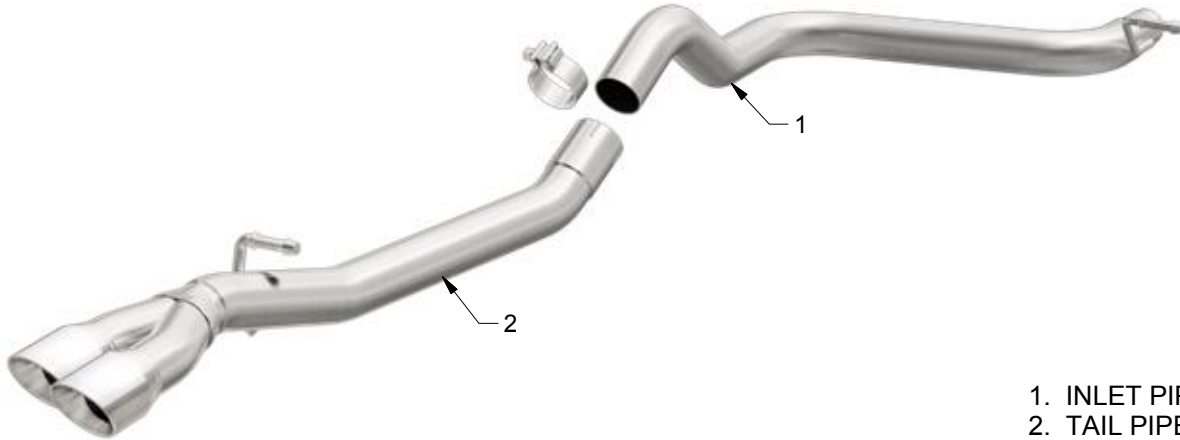


INSTALLATION INSTRUCTIONS



2015 VOLKSWAGEN GOLF TDI 2.0L | PART NO. 19164

BILL OF MATERIALS:



- 1. INLET PIPE.
- 2. TAIL PIPE ASSY



WEAR SAFETY GLASSES



READ INSTRUCTIONS THOROUGHLY BEFORE INSTALLING PRODUCT

SHOP SUPPLIES:



SPRAY LUBRICANT

To ease removal of existing exhaust components (especially on older vehicles) spray penetrating lubricant on all fasteners and hangers/insulators that will be loosened or removed and let soak before disassembly.

HARDWARE KIT:

- 1. [1] 2.50" Clamp

MINIMUM REQUIRED TOOLS:



15mm
13mm



Hanger Tool
(Or Pry Bar)



Sawzall or
similar cutting
tool

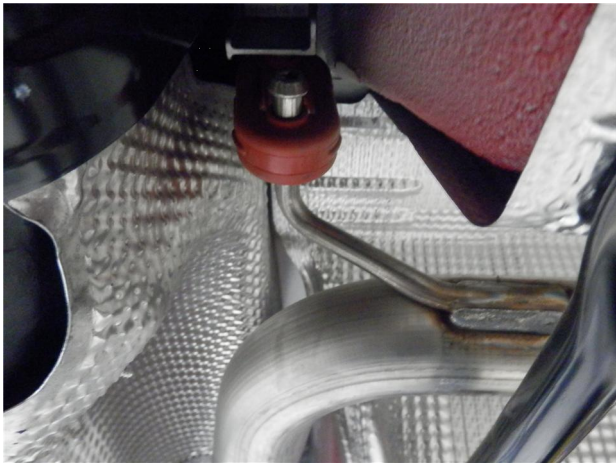
MAGNAFLOW RECOMMENDS PROFESSIONAL INSTALLATION ON ALL THEIR PRODUCTS



WARNING: When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

ATTENTION: Always install any supplied band or U-bolt clamps to the proper torque specifications of 40-45 ft-lbs for band clamps and 30-35 ft-lbs for U-bolt clamps. Over tightening will result in the clamp breaking and will NOT be warranted by MagnaFlow.

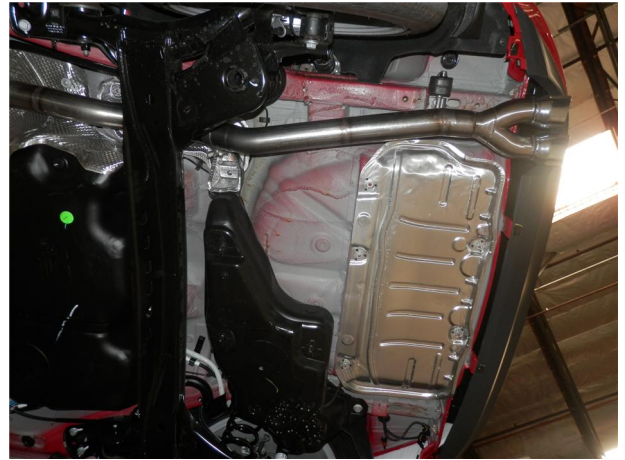
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Step 1. It is necessary to cut the OEM exhaust to ease removal from the vehicle. Locate a spot that has easy access just in front of the rear wheel suspension assembly. Once cut, undo the slip on clamp located behind the exhaust valve assembly and extract the hanger located in the rubber insulator and remove the front portion of the OEM exhaust. Next, remove the hangers supporting the muffler assembly and remove it from the vehicle. Do not damage or discard the rubber insulators or OEM clamp as they will be re-used to mount the new system.



Step 2. Begin installation of the new system by attaching the Inlet Pipe to the factory outlet using the OEM clamp and fit the hangers into the rubber insulators. Leave all clamps loose until final adjustment.



Step 3. Next Install the Tailpipe Assembly using the supplied 2.50" clamp and fit the welded hanger into the rubber insulator.



Step 4. Once a final position has been chosen for the new exhaust system, evenly tighten all clamps from front to rear using the torque specifications on page one of the instructions. Inspect all fasteners after 25-50 miles of operation and re-tighten if necessary.