



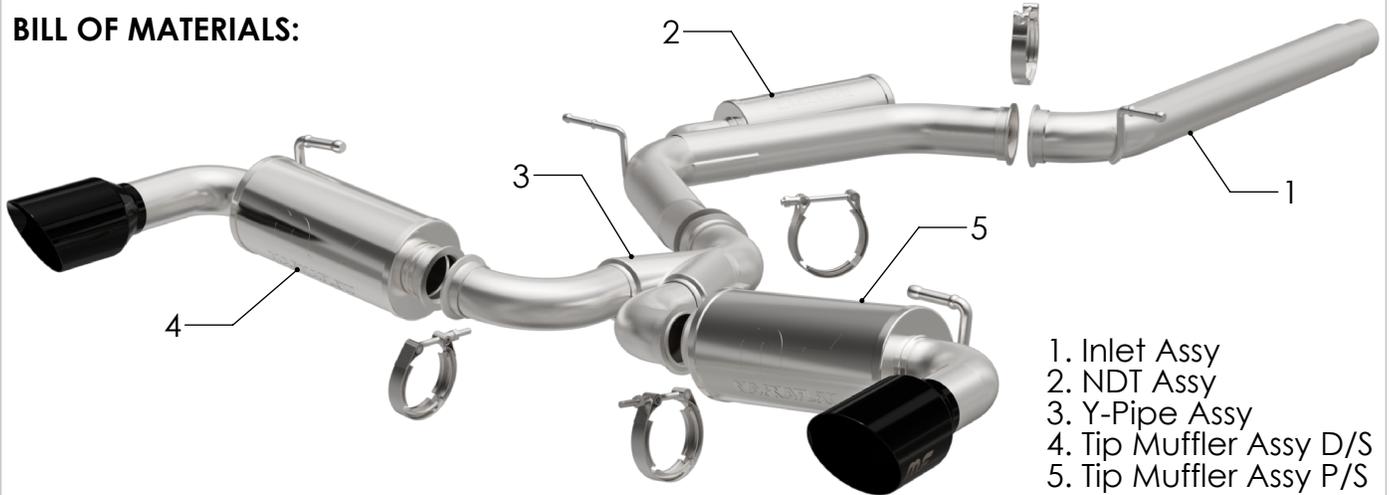
INSTALLATION INSTRUCTIONS



VOLKSWAGEN GTI 2.0L

PART NO. 19622

BILL OF MATERIALS:



WEAR SAFETY GLASSES



READ INSTRUCTIONS THOROUGHLY BEFORE INSTALLING PRODUCT



SPRAY LUBRICANT

To ease removal of existing exhaust components (especially on older vehicles) spray penetrating lubricant on all fasteners and hangers/insulators that will be loosened or removed and let soak before disassembly.

HARDWARE KIT:

- 1. [2] 2.50' Clamp
- 2. [2] 3.00' Clamp

MINIMUM REQUIRED TOOLS:



13,15 mm



Hanger Tool (Or Pry Bar)

MAGNAFLOW RECOMMENDS PROFESSIONAL INSTALLATION ON ALL THEIR PRODUCTS



WARNING: When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

ATTENTION: Always install any supplied band or U-bolt clamps to the proper torque specifications of 40-45 ft-lb for band clamps and 30-35 ft-lb for U-bolt clamps. Over tightening will result in the clamps breaking and will NOT be warranted by MagnaFlow.

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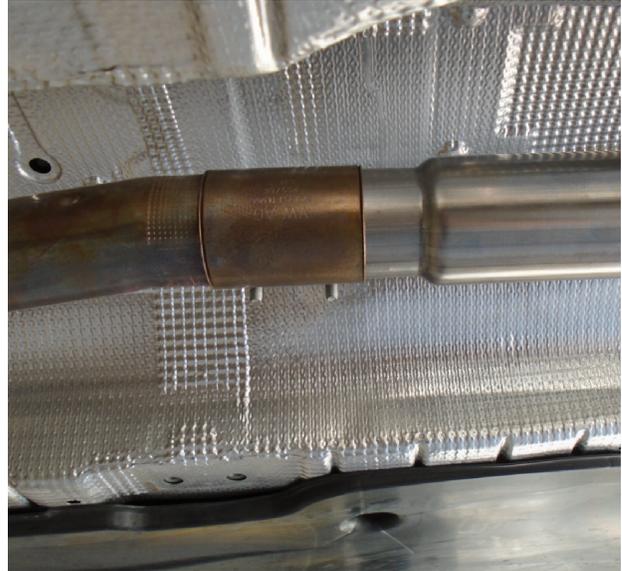
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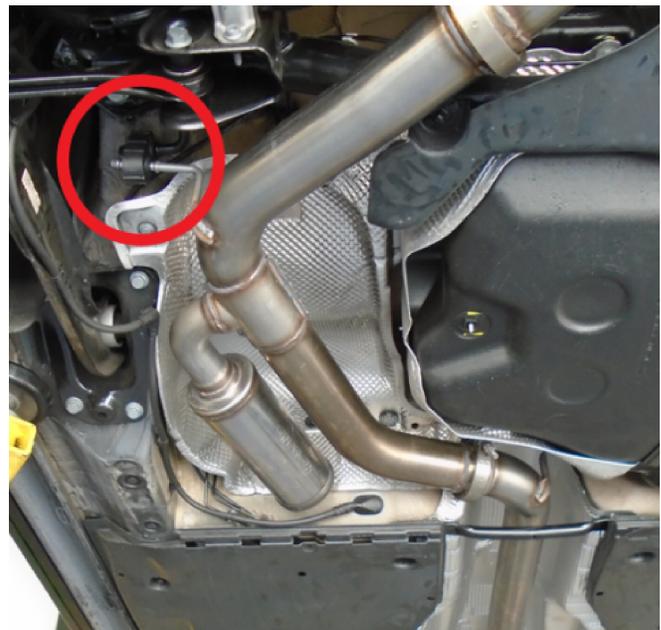
Step 1. Remove the OEM system by first unbolting the two nuts at the slip, attaching the stock inlet pipe to the catalytic converter.



Step 2. Next, Disengage all welded hangers from the rubber insulators. The exhaust system can now be removed. Retain all fasteners and insulators as they will be needed to mount your new MAGNAFLOW system.



Step 3. Install your new system by first attaching the Inlet Assembly to the catalytic converter outlet. Lightly tighten the slip clamp to hold the component in place.



Step 4. Install the NDT Assembly using a 3" V-Band Clamp. Lightly tighten the slip clamp to hold the component in place. Using the supplied rubber isolater, Utilize the additional factory hanger circled in red.

INSTALLATION INSTRUCTIONS



Step 5. Install the Y-Pipe Assembly using a 3" V-Band Clamp and loosely tighten to hold the component in place.



Step 6. Install both tip assemblies with the hanger first, and then connect to the Y-Pipe Assembly using a 2.5" V-Band Clamp. Center the tips, and then fully tighten all clamps starting in the rear, and proceeding to the front of the vehicle. Inspect all fasteners after 25-50 miles of operation and re-tighten if necessary.