

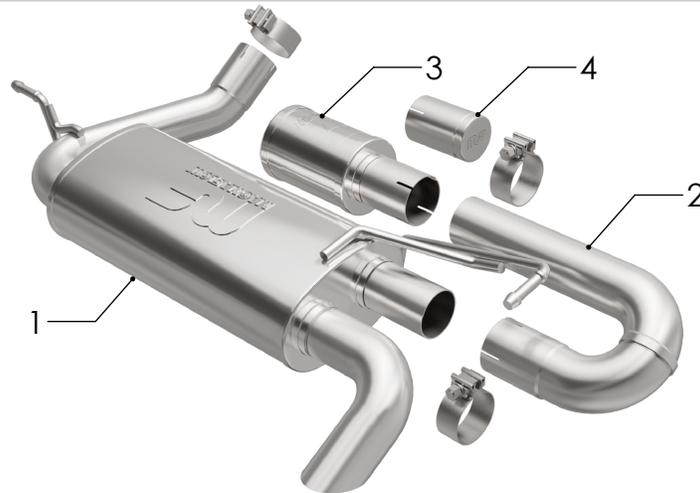


# INSTALLATION INSTRUCTIONS



JEEP WRANGLER OVERLAND | PART NO. 19668

## BILL OF MATERIALS:



- 1. MUFFLER ASSY.
- 2. MIDPIPE ASSY.
- 3. NDT RESONATOR
- 4. PIPE CAP



WEAR SAFETY GLASSES



READ INSTRUCTIONS THOROUGHLY BEFORE INSTALLING PRODUCT



SPRAY LUBRICANT

To ease removal of existing exhaust components (especially on older vehicles) spray penetrating lubricant on all fasteners and hangers/insulators that will be loosened or removed and let soak before disassembly.

## HARDWARE KIT:

- 1. [3] 2.50' Clamp

## MINIMUM REQUIRED TOOLS:



Saw (Or Other Cutting Tool)



13,15 mm



Hanger Tool (Or Pry Bar)

## MAGNAFLOW RECOMMENDS PROFESSIONAL INSTALLATION ON ALL THEIR PRODUCTS



**WARNING:** When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

**ATTENTION:** Always install any supplied band or U-bolt clamps to the proper torque specifications of 40-45 ft-lb for band clamps and 30-35 ft-lb for U-bolt clamps. Over tightening will result in the clamps breaking and will NOT be warranted by MagnaFlow.

MAGNAFLOW: 1901 Corporate Centre Dr - Oceanside, CA 92056 | 1(800)990-0905  
Technical Support: 1(800) 959-9226 | Email: moreinfo@magnaflow.com

## INSTALLATION INSTRUCTIONS



Step 1. Remove the OEM system by loosening the over-axle TORCA clamp. Then disconnect the OE rubber hangers and remove the OE muffler.



Step 2. Next, slide the MagnaFlow axle-back into the OE over-axle pipe and loosely clamp to hold in place. Then slide the hangers into the factory rubber insulators. Next attach the NDT resonator and clamp in place.



Step 3. Once a final position has been chosen for the new exhaust system, evenly tighten all clamps from front to rear using the torque specifications on page one of the instructions. Inspect all fasteners after 25-50 miles of operation and re-tighten if necessary.