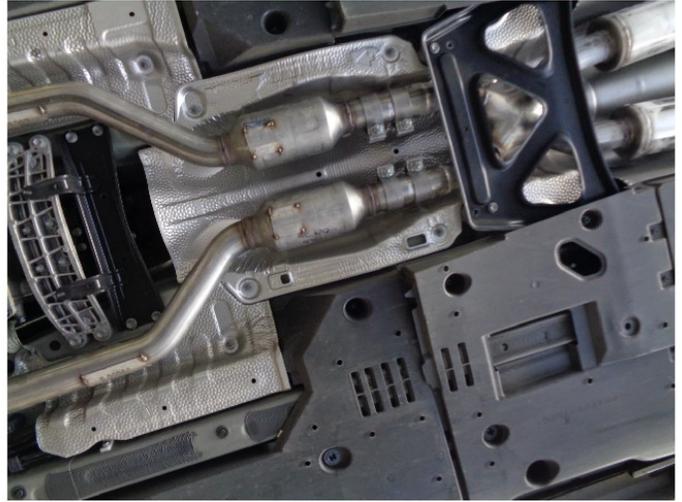


MAGNAFLOW

21-069 INSTALLATION INSTRUCTIONS



1. Remove your OEM exhaust center section by first unbolting the two tail pipe assemblies.



3. Your new MAGNAFLOW system is a three piece design. There are 4" and 6" extension pipes included to cover different vehicle applications. Refer to the table for your vehicles extension pipes if needed.



2. Remove the two O2 sensors and unbolt the exhaust inlet flanges at the catalytic converters. The center section may now be removed. Be sure to retain all mounting hardware as it will be needed to install your new MAGNAFLOW system.

| | |
|----------------------------|-------------------|
| 2014-2015 Lexus IS250 2.5L | USE 4" EXTENSIONS |
| 2015-2017 Lexus IS350 3.5L | |
| 2017 Lexus GS350 3.5L | USE 6" EXTENSIONS |
| 2015-2017 Lexus RC350 3.5L | NO EXTENSIONS |

4. First attach the new rear Resonator Sub Assembly to the OEM Muffler inlets using the OEM hardware. Keep all hardware loose until final installation. Install the two Converter Sub Assemblies to the Resonator Sub Assembly using the appropriate extension pipe (see table) and supplied clamps to a torque specification of 40-45 ft-lbs. Attach the inlet flanges to the vehicles catalytic converter flanges using the OEM hardware. Re-install the O2 sensors. The install is complete.