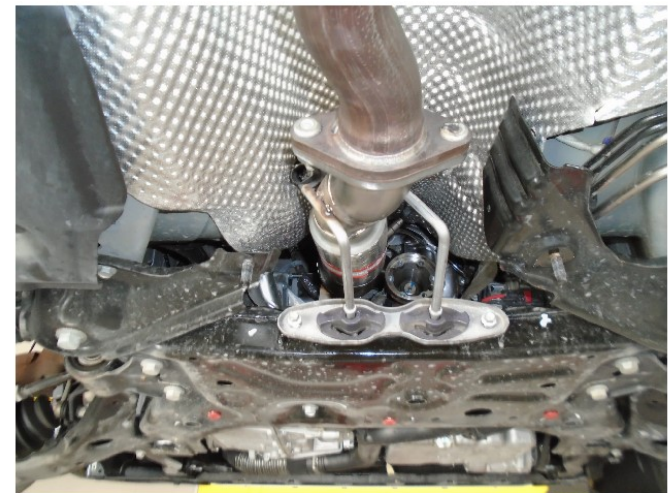
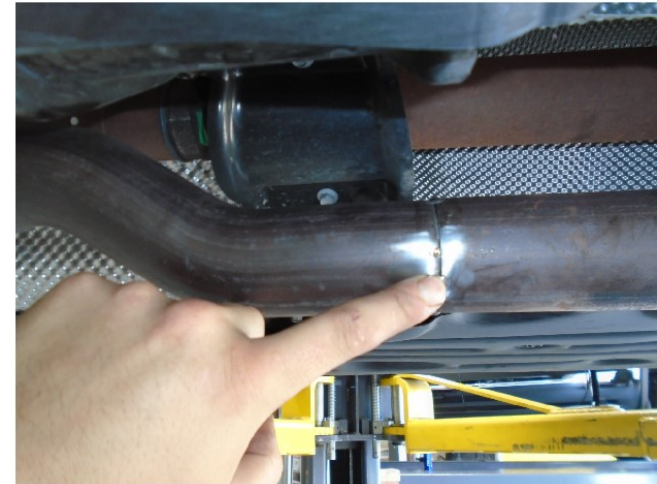




REMOVAL / INSTALLATION INSTRUCTIONS



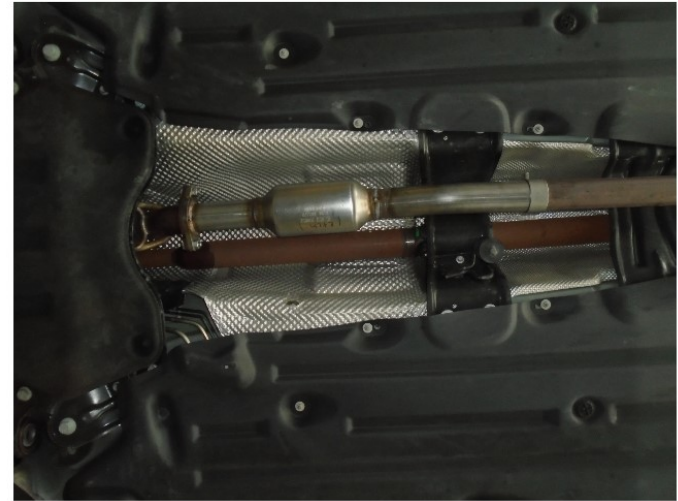
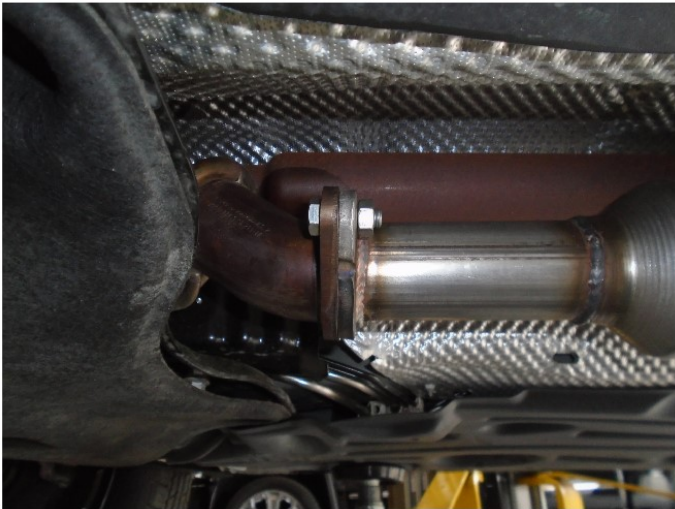
Step 1. Begin by measuring 3" from the tangent of the pipe bend as shown, and mark.



Step 2. Cut pipe at marked location. Loosen fasteners from inlet flange and remove converter. Clean and deburr cut pipe remaining on vehicle.



Step 5. Install the supplied clamp onto new MagnaFlow converter end and install over cut pipe on vehicle. Bolt the converter flange into place using the supplied fasteners.



Step 6. Finish installation by tightening clamp and fasteners to torque specifications.

Attention: Always install any supplied band or U-bolt clamps to the proper torque specifications of 40-45 ft-lb for band clamps and 30-35 ft-lb for U-bolt clamps. Over tightening will result in the clamps breaking and will NOT be warranted by MagnaFlow.