

## TOYOTA LC250 '24-25 | 4-RUNNER 2025 | LEXUS GX550 '24-25

## REAR BILLET LOWER TRAILING ARM KIT PART# CAM-320048

Thanks for purchasing our rear lower trailing arm kit for your Toyota/Lexus. If you are not installing these yourself have a qualified shop do so. These trailing arms were designed to replace the OEM versions and work with suspension kits associated with using them. Check the parts list to make sure you have every component prior to installing. Camburg Engineering has made every attempt to insure you receive the highest quality components in the most complete manner. This is a guide to help you through the process with some recommended torque specs & notes. It's your responsibility to ensure parts are being installed correctly using the correct tools and procedures to the proper torque. For step-by-step instructions refer to a Toyota service/repair manual.

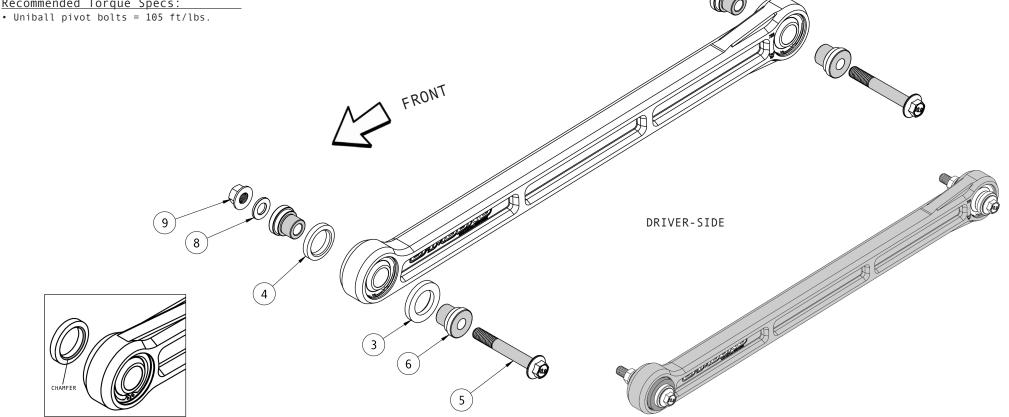
	ID	PART NBR	DESCRIPTION	QTY
,			REAR BILLET LOWER TRAILING ARM	2
	6	960724	LOWER UNIBALL PIVOT SPACER	8
	5	180650	M14 X 1.5 X 100 ZINC FLANGED HEAD 10.9 HEX BOLT	4
	8	180651	M14 ZINC ROUND WASHER	4
	9	180652	M14 X 1.5 ZINC FLANGED NUT	4
	3	960571	DELRIN UNIBALL WOBBLE STOPPER (A)	2
	4	960572	DELRIN UNIBALL WOBBLE STOPPER (B)	2

CAMBURG 8.5" STICKER

## Important Notes:

- The delrin wobble stoppers are used in the front pivots only.
- Make sure to install uniball wobble stoppers with chamfer towards the uniball (inside).
- · Apply anti-seize to uniball spacer surfaces (shaded gray in diagrams) as well as the shoulder of the bolts.
- Camburg logos go towards the front.
- Use RED loctite on all fasteners > 1/4" dia.
- Use BLUE loctite on all fasteners < 1/4"dia.
- · Inspect and re-torque all hardware and components after the first 500 miles, inspect at your scheduled maintenance intervals and whenever using the vehicle off-road.

## Recommended Torque Specs:



Due to the extreme and punishing nature of off-road use, Camburg Engineering products have no implied or expressed warranty. Camburg Engineering products and components are designed and manufactured for off-road use only. Always inspect your suspension after off-roading and at your routine service intervals. Use of products sold by Camburg Engineering is at the consumer's own risk. Proper installation and proper use of all products must be followed for optimal safety and performance. Camburg Engineering does not accept responsibility for improper use, alterations, lack of maintenance/inspection and installation and proper use of all products. Installing most suspension products will raise the center of gravity of the vehicle and can increase the susceptibility to a rollover and alter the handling characteristics. Camburg Engineering products may void the vehicles warranty, check with your local dealer. The loss of use of the product, loss of time, inconvenience, removal, shipping costs, commercial loss or onsequential damages are not covered. Camburg Engineering reserves the right to change the design, material or specifications of any product without assuming any obligation to modify any product previously manufactured and without prior notice. Every effort has been made to avoid printing errors and specifications. By purchasing